



Paper Lamination Plus Slitting Machine

Model No : HR 121 A,B,C

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The background of the entire page is a repeating pattern of the Hariram logo. The logo consists of the word "Hariram" in a blue serif font, enclosed within a red oval. A small "TM" trademark symbol is positioned to the upper right of the oval. These logos are arranged in a staggered grid across the page. At the top, there are two thick, curved bands: a red one on the left and a blue one on the right, which sweep across the top of the page.

PROJECT REPORT - HR 121

80GSM - SIZE -26
SIZE-36

Model No: **HR 121 A,B,C**



Model No: HR 121 A,B,C

PROJECT REPORT (HR 113 A,B & 121 A,B)					
GSM	80				
SIZE(INCH)	26				
PROD.(PER KG)	SIZE(CM)	SIZE(CM)	SQUR.CM	WEIGHT OF 1 SHEET(GM)	SHEET/KG
	66.04	66.04	4361.28	34.890	29
SPEED OF LAMINATING(MTR /MIN)	20			SALARY RS./ DAY	300
MTR PER HR	1200			SALARY RS./ KG	0.42
WORKING HR PER DAY	10				
PROD. PER DAY (MTR)	12000			ELECTRICITY (UNIT/HR)	2
PROD. PER DAY (CM)	1200000			RATE (RS.)	7
PCS	18171			BILL PER DAY	140
RM WGT (GM)	633984			PER KG	0.19
RM WGT (KG)	634			RENT PER MONTH	7000
MONTHLY WORKING DAYS	26			RENT PER DAY	233
				RENT PER KG	0.32
PER 1000 KG RM CONSUPTION	KG	RATE	TOTAL	PER KG CONSUPTION	
CRAFT PAPER	1000	24	24000		
★ 8 MICRON BOPP FILM	74.6	260	19396	0.07	
GUM	40	17	680	0.04	
BAMBOO (CORE = 3")	20	30	600	0.02	
TOTAL COST FOR TOTAL KG RM	1134.6		44676		
RM PER KG RATE (RS.)		39.4			
PER DAY CRAFT PAPER CONSUPTION	634.0			FINAL COSTING PER KG	
PER DAY FILM CONSUPTION	47.3			RM	39.4
PER DAY GUM CONSUPTION	25.4			RENT	0.32
PER DAY BAMBOO CUNSUPTION	12.7			ELECTRICITY	0.19
TOTAL PRODUCTION PER DAY	719			SALARY	0.42
				LANDING COST	40
				★ SALING COST	47
				NET PROFIT PER KG	7
				NET PROFIT/DAY (RS.)	4811
				NET PROFIT/MONTH(RS.)	125079.632



Model No: HR 121 A,B,C

NOTE:-

★ MARKED ITEM VALUE WILL BE VARY AS PER CHANGES IN GSM

EX: BOPP FILM CONSUPTION WILL BE CHANGE IF CRAFT PAPER GSM CHANGE
LIKE, IF 60KG FILM CONSUPTION IN COMPARE TO 1000KG CRAFT OF 120GSM. THAN
IF WE USING 100 GSM OR 140 GSM
THAN 10% CONSUPTION RATIO OF
FILM WILL BE
INCRESE AND DECRECE WITH
RESPECT TO GSM

80 GSM PAPER 1000KG	FILM 74.6KG
120 GSM PAPER 1000KG	FILM 60KG
100 GSM PAPER 1000KG	FILM 66KG
140 GSM PAPER 1000KG	FILM 54 KG



Model No: HR 121 A,B,C

PROJECT REPORT (HR 113 A,B & 121 A,B)

GSM	80					
SIZE(INCH)	36					
PROD.(PER KG)	SIZE(CM)	SIZE(CM)	SQUR.CM	WEIGHT OF 1 SHEET(GM)	SHEET/KG	
	91.44	91.44	8361.27	66.890	15	
SPEED OF LAMINATING(MTR /MIN)	20				SALARY RS./ DAY	300
MTR PER HR	1200				SALARY RS./ KG	0.30
WORKING HR PER DAY	10					
PROD. PER DAY (MTR)	12000				ELECTRICITY (UNIT/HR)	2
PROD. PER DAY (CM)	1200000				RATE (RS.)	7
PCS	13123				BILL PER DAY	140
RM WGT (GM)	877824				PER KG	0.14
RM WGT (KG)	878				RENT PER MONTH	7000
MONTHLY WORKING DAYS	26				RENT PER DAY	233
					RENT PER KG	0.23
PER 1000 KG RM CONSUPTION	KG	RATE	TOTAL	PER KG CONSUPTION		
CRAFT PAPER	1000	24	24000	0.07 0.04 0.02		
8 MICRON BOPP FILM	74.6	260	19396			
GUM	40	17	680			
BAMBOO (CORE = 3")	20	30	600			
TOTAL COST FOR TOTAL KG RM	1134.6		44676			
RM PER KG RATE (RS.)	39.4					
PER DAY CRAFT PAPER CONSUPTION	877.8				FINAL COSTING PER KG	
PER DAY FILM CONSUPTION	65.5				RM	39.4
PER DAY GUM CONSUPTION	35.1				RENT	0.23
PER DAY BAMBOO CUNSUPTION	17.6				ELECTRICITY	0.14
TOTAL PRODUCTION PER DAY	996				SALARY	0.30
			LANDING COST	40		
			★ SAlING COST	47		
			NET PROFIT PER KG	7		
			NET PROFIT/DAY (RS.)	6920		
			NET PROFIT/MONTH(RS.)	179920.516		



Model No: HR 121 A,B,C

NOTE:-

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EX: BOPP FILM CONSUPTION WILL BE CHANGE IF CRAFT PAPER GSM CHANGE
LIKE, IF 60KG FILM CONSUPTION IN COMPARE TO 1000KG CRAFT OF 120GSM. THAN
IF WE USING 100 GSM OR 140 GSM
THAN 10% CONSUPTION RATIO OF
FILM WILL BE
INCREASE AND DECREASE WITH
RESPECT TO GSM

80 GSM PAPER 1000KG	FILM 74.6KG
120 GSM PAPER 1000KG	FILM 60KG
100 GSM PAPER 1000KG	FILM 66KG
140 GSM PAPER 1000KG	FILM 54 KG

The background of the entire page is covered with a repeating pattern of the Hariram logo. The logo consists of the word "Hariram" in a blue serif font, enclosed within a red oval. A small "TM" trademark symbol is positioned at the top right of each oval. The pattern is slightly offset and faded, creating a textured effect. At the top of the page, there are two curved, overlapping bands: a red one on top and a blue one below it.

PROJECT REPORT - HR 121

**100 GSM - SIZE -26
SIZE-36**

Model No: [HR 121 A,B,C](#)



Model No: **HR 121 A,B,C**

PROJECT REPORT (HR 113 A,B & 121 A,B)					
GSM	100				
SIZE(INCH)	26				
PROD.(PER KG)	SIZE(CM)	SIZE(CM)	SQUR.CM	WEIGHT OF 1 SHEET(GM)	SHEET/KG
	66.04	66.04	4361.28	43.613	23
SPEED OF LAMINATING(MTR /MIN)	20			SALARY RS./ DAY	300
MTR PER HR	1200			SALARY RS./ KG	0.34
WORKING HR PER DAY	10				
PROD. PER DAY (MTR)	12000			ELECTRICITY (UNIT/HR)	2
PROD. PER DAY (CM)	1200000			RATE (RS.)	7
PCS	18171			BILL PER DAY	140
RM WGT (GM)	792480			PER KG	0.16
RM WGT (KG)	792			RENT PER MONTH	7000
MONTHLY WORKING DAYS	26			RENT PER DAY	233
				RENT PER KG	0.26
PER 1000 KG RM CONSUPTION	KG	RATE	TOTAL	PER KG CONSUPTION	
CRAFT PAPER	1000	24	24000		
★ 8 MICRON BOPP FILM	66	260	17160	0.07	
GUM	40	17	680	0.04	
BAMBOO (CORE = 3")	20	30	600	0.02	
TOTAL COST FOR TOTAL KG RM	1126		42440		
RM PER KG RATE (RS.)		37.7			
PER DAY CRAFT PAPER CONSUPTION	792.5			FINAL COSTING PER KG	
PER DAY FILM CONSUPTION	52.3			RM	37.7
PER DAY GUM CONSUPTION	31.7			RENT	0.26
PER DAY BAMBOO CUNSUPTION	15.8			ELECTRICITY	0.16
TOTAL PRODUCTION PER DAY	892			SALARY	0.34
				LANDING COST	38
				★ SALING COST	45
				NET PROFIT PER KG	7
				NET PROFIT/DAY (RS.)	5849
				NET PROFIT/MONTH(RS.)	152068.204



Model No: HR 121 A,B,C

NOTE:-



MARKED ITEM VALUE WILL BE VARRY AS PER CHANGES IN GSM

EX: BOPP FILM CONSUPTION WILL BE CHANGE IF CRAFT PAPER GSM CHANGE

LIKE, IF 60KG FILM CONSUPTION IN COMPARE TO 1000KG CRAFT OF 120GSM. THAN

IF WE USING 100 GSM OR 140 GSM

THAN 10% CONSUPTION RATIO OF

FILM WILL BE

INCRESE AND DECRECE WITH

RESPECT TO GSM

80 GSM PAPER 1000KG	FILM 74.6KG
120 GSM PAPER 1000KG	FILM 60KG
100 GSM PAPER 1000KG	FILM 66KG
140 GSM PAPER 1000KG	FILM 54 KG





Model No: HR 121 A,B,C

NOTE:-

★ MARKED ITEM VALUE WILL BE VARRY AS PER CHANGES IN GSM

EX: BOPP FILM CONSUPTION WILL BE CHANGE IF CRAFT PAPER GSM CHANGE

LIKE, IF 60KG FILM CONSUPTION IN COMPARE TO 1000KG CRAFT OF 120GSM. THAN

IF WE USING 100 GSM OR 140 GSM

THAN 10% CONSUPTION RATIO OF

FILM WILL BE

INCREESE AND DECRECE WITH

RESPECT TO GSM

80 GSM PAPER 1000KG	FILM 74.6KG
120 GSM PAPER 1000KG	FILM 60KG
100 GSM PAPER 1000KG	FILM 66KG
140 GSM PAPER 1000KG	FILM 54 KG

The background of the entire page is a repeating pattern of the Hariram logo. The logo consists of the word "Hariram" in a blue serif font, enclosed within a red oval. A small "TM" trademark symbol is positioned to the upper right of the oval. These logos are arranged in a staggered grid across the page. At the top, there is a decorative header with a blue background and a red curved band.

PROJECT REPORT - HR 121

**120 GSM - SIZE -26
SIZE-36**

Model No: [HR 121 A,B,C](#)



Model No: HR 121 A,B,C

PROJECT REPORT (HR 113 A,B & 121 A,B)					
GSM	120				
SIZE(INCH)	26				
PROD.(PER KG)	SIZE(CM)	SIZE(CM)	SQUR.CM	WEIGHT OF 1 SHEET(GM)	SHEET/KG
	66.04	66.04	4361.28	52.335	19
SPEED OF LAMINATING(MTR /MIN)	20			SALARY RS./ DAY	300
MTR PER HR	1200			SALARY RS./ KG	0.28
WORKING HR PER DAY	10				
PROD. PER DAY (MTR)	12000			ELECTRICITY (UNIT/HR)	2
PROD. PER DAY (CM)	1200000			RATE (RS.)	7
PCS	18171			BILL PER DAY	140
RM WGT (GM)	950976			PER KG	0.13
RM WGT (KG)	951			RENT PER MONTH	7000
MONTHLY WORKING DAYS	26			RENT PER DAY	233
				RENT PER KG	0.22
PER 1000 KG RM CONSUPTION	KG	RATE	TOTAL	PER KG CONSUPTION	
CRAFT PAPER	1000	24	24000		
★ 8 MICRON BOPP FILM	60	260	15600	0.06	
GUM	40	17	680	0.04	
BAMBOO (CORE = 3")	20	30	600	0.02	
TOTAL COST FOR TOTAL KG RM	1120		40880		
RM PER KG RATE (RS.)		36.5			
PER DAY CRAFT PAPER CONSUPTION	951.0			FINAL COSTING PER KG	
PER DAY FILM CONSUPTION	57.1			RM	36.5
PER DAY GUM CONSUPTION	38.0			RENT	0.22
PER DAY BAMBOO CONSUPTION	19.0			ELECTRICITY	0.13
TOTAL PRODUCTION PER DAY	1065			SALARY	0.28
				LANDING COST	37
				★ SALING COST	44
				NET PROFIT PER KG	7
				NET PROFIT/DAY (RS.)	7315
				NET PROFIT/MONTH(RS.)	190186.492



Model No: HR 121 A,B,C

NOTE:-



MARKED ITEM VALUE WILL BE VARRY AS PER CHANGES IN GSM

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LIKE, IF 60KG FILM CONSUPTION IN COMPARE TO 1000KG CRAFT OF 120GSM. THAN

IF WE USING 100 GSM OR 140 GSM

THAN 10% CONSUPTION RATIO OF

FILM WILL BE

INCRESE AND DECRECE WITH

RESPECT TO GSM

80 GSM PAPER 1000KG	FILM 74.6KG
120 GSM PAPER 1000KG	FILM 60KG
100 GSM PAPER 1000KG	FILM 66KG
140 GSM PAPER 1000KG	FILM 54 KG





Model No: HR 121 A,B,C

PROJECT REPORT (HR 113 A,B & 121 A,B)					
GSM	120				
SIZE(INCH)	36				
PROD.(PER KG)	SIZE(CM)	SIZE(CM)	SQUR.CM	WEIGHT OF 1 SHEET(GM)	SHEET/KG
	91.44	91.44	8361.27	100.335	10
SPEED OF LAMINATING(MTR /MIN)	20			SALARY RS./ DAY	300
MTR PER HR	1200			SALARY RS./ KG	0.20
WORKING HR PER DAY	10				
PROD. PER DAY (MTR)	12000			ELECTRICITY (UNIT/HR)	2
PROD. PER DAY (CM)	1200000			RATE (RS.)	7
PCS	13123			BILL PER DAY	140
RM WGT (GM)	1316736			PER KG	0.09
RM WGT (KG)	1317			RENT PER MONTH	7000
MONTHLY WORKING DAYS	26			RENT PER DAY	233
				RENT PER KG	0.16
PER 1000 KG RM CONSUPTION	KG	RATE	TOTAL	PER KG CONSUPTION	
CRAFT PAPER	1000	24	24000		
★ 8 MICRON BOPP FILM	60	260	15600	0.06	
GUM	40	17	680	0.04	
BAMBOO (CORE = 3")	20	30	600	0.02	
TOTAL COST FOR TOTAL KG RM	1120		40880		
RM PER KG RATE (RS.)		36.5			
PER DAY CRAFT PAPER CONSUPTION	1316.7			FINAL COSTING PER KG	
PER DAY FILM CONSUPTION	79.0			RM	36.5
PER DAY GUM CONSUPTION	52.7			RENT	0.16
PER DAY BAMBOO CONSUPTION	26.3			ELECTRICITY	0.09
TOTAL PRODUCTION PER DAY	1475			SALARY	0.20
				LANDING COST	37
				★ SALING COST	44
				NET PROFIT PER KG	7
				NET PROFIT/DAY (RS.)	10387
				NET PROFIT/MONTH(RS.)	270068.476

NOTE:-



Model No: HR 121 A,B,C

NOTE:-



MARKED ITEM VALUE WILL BE VARRY AS PER CHANGES IN GSM

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80 GSM PAPER 1000KG	FILM 74.6KG
120 GSM PAPER 1000KG	FILM 60KG
100 GSM PAPER 1000KG	FILM 66KG
140 GSM PAPER 1000KG	FILM 54 KG



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PROJECT REPORT - HR 121

300 GSM - SIZE -26

Model No: **HR 121 A,B,C**



Model No: **HR 121 A,B,C**

PROJECT REPORT (HR 113 A,B & 121 A,B)					
GSM	300				
SIZE(INCH)	8				
PROD.(PER KG)	SIZE(CM)	SIZE(CM)	SQUR.CM	WEIGHT OF 1 SHEET(GM)	SHEET/KG
	20.32	20.32	412.90	12.387	81
SPEED OF LAMINATING(MTR /MIN)	20			SALARY RS./ DAY	300
MTR PER HR	1200			SALARY RS./ KG	0.37
WORKING HR PER DAY	10				
PROD. PER DAY (MTR)	12000			ELECTRICITY (UNIT/HR)	2
PROD. PER DAY (CM)	1200000			RATE (RS.)	7
PCS	59055			BILL PER DAY	140
RM WGT (GM)	731520			PER KG	0.17
RM WGT (KG)	732			RENT PER MONTH	7000
MONTHLY WORKING DAYS	26			RENT PER DAY	233
				RENT PER KG	0.29
PER 1000 KG RM CONSUPTION	KG	RATE	TOTAL	PER KG CONSUPTION	
CRAFT PAPER	1000	25	25000		
★ 8 MICRON BOPP FILM	35	260	9100	0.04	
GUM	40	17	680	0.04	
BAMBOO (CORE = 3")	20	30	600	0.02	
TOTAL COST FOR TOTAL KG RM	1095		35380		
RM PER KG RATE (RS.)		32.3			
PER DAY CRAFT PAPER CONSUPTION	731.5			FINAL COSTING PER KG	
PER DAY FILM CONSUPTION	25.6			RM	32.3
PER DAY GUM CONSUPTION	29.3			RENT	0.29
PER DAY BAMBOO CONSUPTION	14.6			ELECTRICITY	0.17
TOTAL PRODUCTION PER DAY	801			SALARY	0.37
				LANDING COST	33
				★ SALING COST	38
				NET PROFIT PER KG	5
				NET PROFIT/DAY (RS.)	3884
				NET PROFIT/MONTH(RS.)	100984.943



Model No: HR 121 A,B,C

NOTE:-



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LIKE, IF 60KG FILM CONSUPTION IN COMPARE TO 1000KG CRAFT OF 120GSM. THAN

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INCRESE AND DECRECE WITH

RESPECT TO GSM

80 GSM PAPER 1000KG	FILM 74.6KG
120 GSM PAPER 1000KG	FILM 60KG
100 GSM PAPER 1000KG	FILM 66KG
140 GSM PAPER 1000KG	FILM 54 KG